AUTOMATIC CAN SEALER ACS PRO INSTRUCTION MANUAL
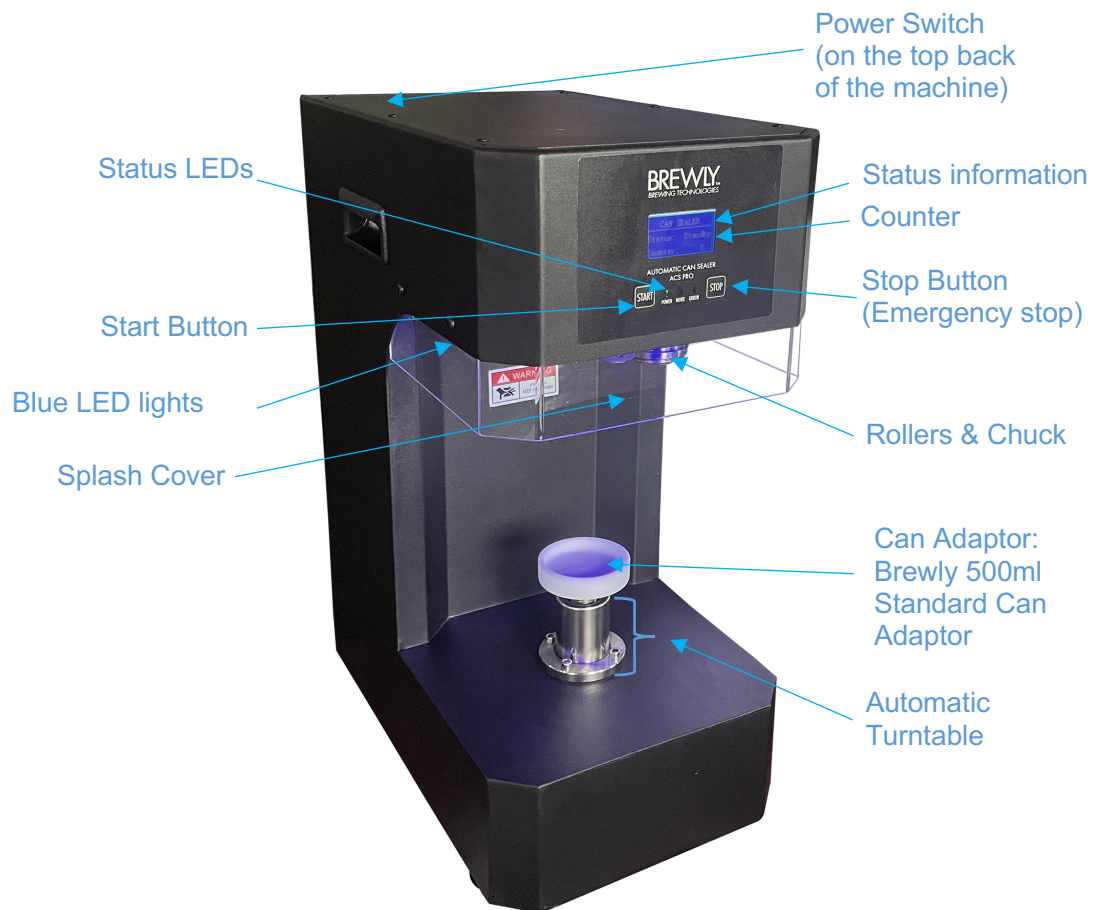
Thank you for purchasing this Can Sealer
Please follow these instructions to get the best out
of your new machine. Happy canning!

BREWLY®
BREWING TECHNOLOGIES

Introduction

The Brewly Automatic Can Sealer ACS Pro is made to be used with round plastic or aluminum cans with 202 CDL-type lids (although other types may work). This canning machine features an Automatic Turntable that automatically lifts the can into position. It can be used by any individual, business or industry that needs to package beverages or liquids in cans of different materials, shapes and sizes.

Overview

Power Switch (on the top back of the machine)

Status LEDs

Status information

Counter

Stop Button (Emergency stop)

Start Button

Blue LED lights

Splash Cover

Rollers & Chuck

Can Adaptor: Brewly 500ml Standard Can Adaptor

Automatic Turntable

The box contains
- 1pc Brewly Automatic Can Sealer ACS Pro machine.
- 1pc Brewly 500ml Standard Can Adaptor.
- 1pc Brewly Tool Kit.
- 1pc Instruction manual.

Warning

Please use the machine only if below conditions are met.

- Keep children away
- Do not touch the sealing rollers, chuck, can or can adaptor by hand while in operation.
- The machine needs a dry environment, and do not let liquids get into the machine.
- Power requirements: 220-230V, 50/60Hz, 10A fuse.
- The power supply should be grounded to avoid the danger of electric shock.
- Do not open the back cover of the machine, there is a risk of electric shock.
- Do not change the power line connection, which may cause fire, electric shock or malfunction. If other power connector is needed, use adaptor or let licensed electrician change it.
- Do not place other items on top of the machine, to avoid any damage.
- The machine should be placed on a solid surface before starting sealing cans.
- Always sanitize all cans and lids using for example Sanipro or Starsan sanitizer before use.

How to Use

1. After unpacking the machine and putting it on a stable surface, remove the plastic bag from the center turntable unit where the Brewly 500ml Standard Can Adaptor and Automatic Turntable are located.

Please note: If you have another Brewly Can Adaptor (not included), for example Brewly 330ml Standard, 440ml Standard or 330ml Sleek, it should be placed inside the 500ml adaptor (used as base) to fit that particular can size. Example: If you have a Brewly 330ml Sleek Can adaptor, place it inside the 500ml Standard can adaptor that is supplied with the can sealer.

2. Plug in the power plug and turn on the can sealer using the Power Switch located on the top back of the machine.

3. Fill a can with a liquid of your choice and put the can lid on (sanitize can and lid before use).

4. Place the can into the correct adaptor in the machine and press the START Button. The Automatic Turn table will now rise the can into position and seal it. *Note: Do not press the STOP button to stop, it should only be used to Emergency Stop if something goes wrong.*

5. Done! When the can sealer has finished sealing the can, take it out of the machine.

Seam Quality Check
Check the seam quality on the first finished can. Over a sink, hold the can upside down and squeeze the sides of the can and check for bubbles or leaks along the lid seam. If seam is good, the continue with the next can. If the can seam is not good, please see "Adjust Turntable Height" on the next page and follow the instructions.

Reset Counter
When the machine power is switched OFF, press and hold the STOP-button and turn ON the machine power at the same time. Now the counter will be reset to 0. Release the STOP-button.

STOP-button
The STOP-button is an *Emergency Button*. It should only be pressed if there is a need to abort the sealing process. When pressed during operation, the rollers stop immediately. To reset this position, press STOP again, and power OFF and ON the machine. When ON again, press the START-button, and the rollers will return to their original resting position.
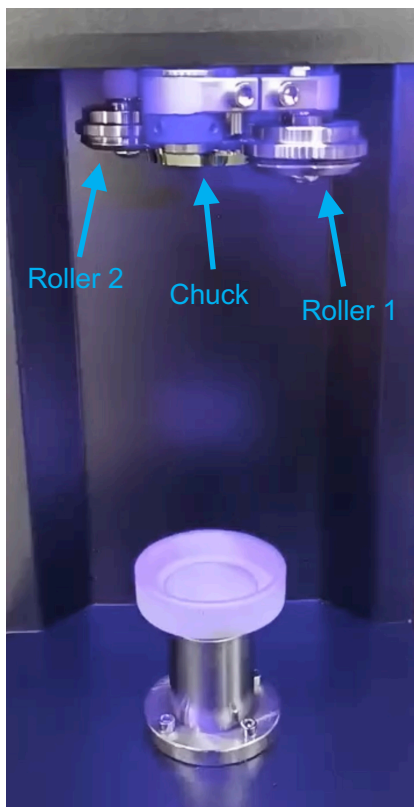
Adjust Turntable Height

This can sealer comes factory preset to work with the 500ml Standard Can in its Can Adaptor. Other Brewly Can Adaptors, not included, are designed to fit into the 500ml Adaptor and work well. However, if for any reason the factory setting is not working properly, the Turntable height can be adjusted up or down to get the perfect seam and seal on your cans.

Brewly Tool Kit

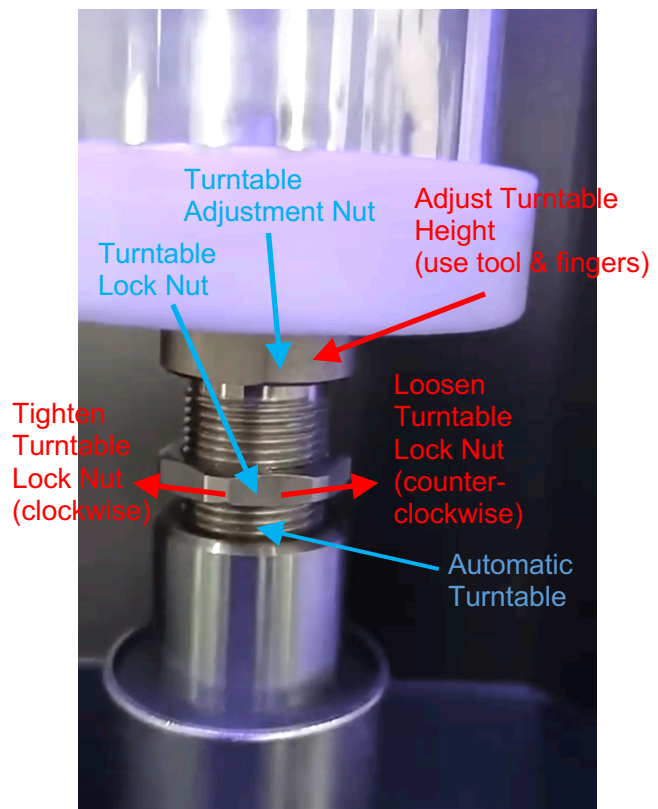**How to adjust the Turntable**
1. With the Power Off, put a can with lid in the Can Adaptor on the Automatic Turntable.

2. Slowly, rotate the Roller & Chuck assembly (see image below) clockwise until the can reaches up to it.

3. First loosen the Turntable Lock Nut by using the included tool from the Tool Kit (see image) counter-clockwise. Now the Turntable is free to be adjusted.

4. To adjust the Turntable, Loosen the Turntable Adjustment Nut (see right image below) using the tool and/or fingers to rotate it either up or down. The adjustment is correct right when the can cannot move anymore and is firmly locked in between the Can Adaptor and Chuck.

5. Lock the Turntable in its correct position by tightening the Turntable Lock Nut using the tool. Done!

Roller & Chuck Assembly

Roller 2　　Chuck　　Roller 1

Adjusting the Turntable Height

Turntable Adjustment Nut

Adjust Turntable Height (use tool & fingers)

Turntable Lock Nut

Tighten Turntable Lock Nut (clockwise)

Loosen Turntable Lock Nut (counter-clockwise)

Automatic Turntable

Maintenance

The machine comes pre lubricated and ready to use. As time goes and the machine is used it may need relubrication to make it rotate and run smoothly.

Technical Information

Brewly Automatic Can Sealer ACS Pro
- Can Adaptor for 500ml Standard cans is included, other adaptor sizes such as 330ml Standard, 440ml Standard and 330ml Sleek can be bought separately if needed, note that they all use the 500ml adaptor as base to reach the correct height (might need adjustment in some cases).
- Can End Type: 202 CDL
- Canning speed: 1000 cans per hour
- Height range: 40-170mm
- Voltage: 230V 50Hz
- Power: 200W
- Power plug: EU Standard (UK customers: please use passive travel adaptor plug. Not included)
- Weight: 36kg
- Dimensions: D490 x W320 x H675 mm

BREWLY®
BREWING TECHNOLOGIES

Brewly
C/O Behrens Group AB, Viktoriagatan 4, 25240 Helsingborg, Sweden
info@behrensgroup.se www.behrensgroup.se